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Dated:

Applica	ant or Patentee: Hai	Pin KUO	Docket #: 11509 B
Serial o	or Patent Number:		Examiner:
Filed o	r Issued:		Art Unit:
For:	TREADMILL HAVING	A CUSHIONED DECK LIN	ITING DEVICE
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See attached sheet for additional person(s), concern(s) or organization(s).

I acknowledge the duty to file, in this application or patent, notification of any change in status resulting in loss of entitlement to small entity status prior to paying, or at the time of paying, the earliest of the issue fee or any maintenance fee due after the date on which status as a small entity is no longer appropriate (37 CFR 1.28(b)).

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine, or imprisonment, or both, under section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application, any patent issuing thereon, or any patent to which the verified statement is directed.

	Inventar [Inventor 2	Inventor 3	
Name	Hai Pin KUO			
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Date	May 16, 2000			

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TREADMILL HAVING A CUSHIONED DECK LIMITING DEVICE BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to an exerciser, and

more particularly to an exercise treadmill having a

device for limiting the movement of the cushioned deck

relative to base frame thereof and for preventing the

deck from being disengaged from the cushioning member

and the base frame.

10 2. Description of the Prior Art

Typical treadmills comprise a base frame supported on a supporting surface or the ground, a pair of transverse forward and rearward roller assemblies mounted in the base frame, and an endless belt trained about the forward and rearward roller assemblies. A deck is disposed and positioned between the base frame and the upper run of the belt. The treadmills may include a handle support for supporting one or more handles thereon and for supporting the upper portion of the user, and may include a motor driving device for driving the endless belt. Some of the exercisers include a cushioning device for resiliently supporting the deck and for absorbing the shocks and vibrations or impact loads acted onto the deck by the users. US Patent No. 5,279,528 to Dalebout et al., discloses one of the exercisers having a cushioning device for resiliently supporting the deck. However, no devices

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have been provided to limit the lateral movement of the cushioned deck relative to the base frame.

The present invention has arisen to mitigate and/or obviate the afore-described disadvantages of the conventional exercisers.

SUMMARY OF THE INVENTION

The primary objective of the present invention is to provide a treadmill including a device for limiting the lateral movement of the cushioned deck relative to base frame thereof and for preventing the deck from being disengaged from the cushioning member and the base frame.

In accordance with one aspect of the invention, there is provided a treadmill comprising a base frame including a pair of transverse forward and rearward roller assemblies mounted therein, the base frame including a peripheral portion, an endless belt trained about the forward and rearward roller assemblies and including an upper run, a deck including a peripheral portion disposed between the peripheral portion of the base frame and the upper run of the belt, at least one cushioning member disposed between the peripheral portion of the base frame to absorb impact loads imparted on the deck by users, and limiting means for limiting a relative lateral movement between the deck and the cushioning member and the base frame and to prevent the deck from

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being disengaged from the cushioning member and the base frame.

The deck includes at least one opening formed therein, the limiting means includes at least one stop member secured on the base frame and slidably received in the opening of the deck for limiting the relative lateral movement between the deck and the cushioning member and the base frame. The deck includes a sleeve engaged in the opening thereof for slidably receiving the stop member. The sleeve includes an outer thread formed thereon and engaged in the deck for solidly securing the sleeve in the deck.

The stop member is a barrel including an inner cylindrical member and an outer cylindrical member provided and secured on the inner cylindrical member. The limiting means includes a fastener engaged through the inner cylindrical member of the barrel and secured to the base frame, the outer cylindrical member is made of soft materials to absorb impact loads acting onto the barrels. The base frame includes at least one extension extended therefrom for supporting the fastener.

One or more casings are further engaged onto the peripheral portion of the deck and secured to the deck to protect the peripheral portion of the deck. The casing includes at least one channel formed therein and includes at least one flange extended inward of the

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channel thereof, the securing means includes a least one fastener secured on the peripheral portion of the deck and slidably received in the channel of the casing and having a head provided thereon for engaging with the flange of the casing and for securing the casing to the peripheral portion of the deck and to cover and protect the peripheral portion of the deck.

Further objectives and advantages of the present invention will become apparent from a careful reading of a detailed description provided hereinbelow, with appropriate reference to accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

- FIG. 1 is a perspective view of a treadmill in accordance with the present invention;
- FIGS. 2, 3, 4 are partial exploded views of the treadmill;
 - FIG. 5 is a partial cross sectional view taken along lines 5-5 of FIG. 1:
- FIG. 6 is a partial cross sectional view taken 20 along lines 6-6 of FIG. 5;
 - FIG. 7 is a partial cross sectional view similar to FIG. 6, illustrating the operation of the cushioned deck limiting device for the treadmill; and
- FIGS. 8 and 9 are simplified partial cross sectional views similar to FIG. 5, illustrating the operation of the cushioned deck limiting device for the treadmill.

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DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to the drawings, and initially to FIGS. 1-5, a treadmill in accordance with the present invention comprises a base frame 1 including a handle support 12 upwardly extended from the front portion thereof for supporting the handles 13 and/or the displayer device 14 thereon. The base frame 1 includes a pair of transverse forward and rearward roller assemblies 17 mounted therein, preferably disposed between a pair of parallel side margins or side portions or side beams 11. An endless belt 15 is trained about the forward and rearward roller assemblies 17. A deck 4 is disposed and positioned between the beams 11 of the base frame 1 and the upper run of the belt 15. One (FIG. 3) or more (FIG. 2) cushioning members 2, such as the springs, the spongy members, the rubber tubular members etc., of a suitable stiffness are provided and disposed either along the sides of the base frame 1, particularly the beams 11 of the base frame 1, to underlie the side margins of the deck 4, or transversely of the deck 4, to absorb impact loads imparted on the deck 4 by the user. The base frame 1 includes a housing 18 provided in the front portion thereof for receiving such as the motor driving device therein. The driving motor is not related to the present invention and will not be described in further details. The treadmill in accordance with the present

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invention is to provide a device for limiting the lateral movement of the cushioned deck relative to base frame.

Referring to FIGS. 2, 3 and 5-9, the deck 4, particularly the peripheral portion of the deck 4, includes a number of openings 41 formed therein. A number of sleeves 42 are force-fitted in the respective openings 41 of the deck 4 and each includes an embossed outer surface or each includes an outer thread 421 formed thereon for engaging with the deck 4 and for solidly securing the sleeves 42 in the deck 4. The sleeves 42 may also be forced into the deck 4 with the threading operations. The sleeves 42 each includes a bore 44 formed therein. A number of stop members 31, such as the stop barrels 31, each includes an inner cylindrical member 311 of metal or the other high strength materials, and each includes an outer cylindrical member 312 provided or secured on the outer portion of the inner cylindrical member 311. The outer cylindrical member 312 is preferably made of rubber or plastic or the other soft materials for absorbing the impact loads of the deck 4 laterally acted onto the barrels 31. A number of fasteners 3 are threaded through the barrels 31 and secured to the beams 11 or to the base frame 1. As shown in the drawings, the beams 11 each includes one or more extensions 16 extended therefrom and having a screw hole 161 formed

therein for threading with the fasteners 3 and for rotatably securing the barrels 31 to the base frame 1. The stop barrels 31 are loosely and slidably received in the sleeves 42 relatively.

05 Referring again to FIGS. 1, 4 and 5, a pair of casings 6 are further provided for attaching and mounting onto the side margins or the side edges of the deck 4 for engaging with and for limiting the sidewise movement of the endless belt 15 relative to the deck 4. 10 A number of fasteners 5 are secured to, such as threadedly secured to the screw holes 43 of the deck 4 (FIG. 4). The fasteners 5 each includes an enlarged head 51 formed on top thereof. The casings 6 each includes one or more channels 61 formed therein for 15 slidably receiving the fasteners 5, and each includes one or more flanges 62 extended laterally inward of the respective channels 61 for engaging with the heads 51 of the fasteners 5 and for securing the casings 6 to the deck 4 and to cover and protect the side margins or side edges of the deck 4. The casings 6 each includes a 20 panel 63 dependent downwardly therefrom for engaging with and for covering and protecting the outer peripheral surface 47 (FIG. 4) of the deck 4.

As best shown in FIGS. 5-9, in operation, the cushioning members 2 may be deformed (FIG. 7) to absorb the impact loads imparted on the deck 4 by the user. The stop barrels 31 may be slidably received in the

sleeves 42 relatively (FIGS. 6, 7). In addition to the upward and downward movement of the deck 4 relative to the cushioning members 2 and the base frame 1, the deck 4 may also be shaken or moved laterally, such as forwardly or rearwardly or sidewise, relative to the cushioning members 2 and the base frame 1 (FIGS. 8, 9). The sliding engagement of the stop barrels 31 in the respective sleeves 42 may thus be used to limit the relative lateral movement between the deck 4 and the cushioning members 2 and the base frame 1, and thus to prevent the deck 4 from being disengaged from the cushioning members 2.

Accordingly, the treadmill in accordance with the present invention includes a device for limiting the lateral movement of the cushioned deck relative to base frame thereof.

Although this invention has been described with a certain degree of particularity, it is to be understood that the present disclosure has been made by way of example only and that numerous changes in the detailed construction and the combination and arrangement of parts may be resorted to without departing from the spirit and scope of the invention as hereinafter claimed.

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I CLAIM:

- 1. A treadmill comprising:
- a base frame including a pair of transverse forward and rearward roller assemblies mounted therein, said base frame including a peripheral portion,
- os an endless belt trained about said forward and rearward roller assemblies and including an upper run,
 - a deck including a peripheral portion disposed between said peripheral portion of said base frame and said upper run of said belt,
- at least one cushioning member disposed between said peripheral portion of said deck and said peripheral portion of said base frame to absorb impact loads imparted on said deck by users, and

limiting means for limiting a relative lateral movement between said deck and said at least one cushioning member and said base frame.

- 2. The treadmill according to claim 1, wherein said deck includes at least one opening formed therein, said limiting means includes at least one stop member secured on said base frame and slidably received in said at least one opening of said deck for limiting the relative lateral movement between said deck and said at least one cushioning member and said base frame.
- 3. The treadmill according to claim 2, wherein said deck includes a sleeve engaged in said at least one opening thereof for slidably receiving said at

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- 04 least one stop member.
 - 4. The treadmill according to claim 3, wherein said sleeve includes an outer thread formed thereon and engaged in said deck for solidly securing said sleeve in said deck.
 - 5. The treadmill according to claim 2, wherein said at least one stop member is a barrel including an inner cylindrical member and an outer cylindrical member provided and secured on said inner cylindrical member.
 - 6. The treadmill according to claim 5, wherein said limiting means includes a fastener engaged through said inner cylindrical member of said barrel and secured to said base frame, said outer cylindrical member is made of soft materials to absorb impact loads acting onto said barrels.
 - 7. The treadmill according to claim 6, wherein said base frame includes at least one extension extended therefrom for supporting said fastener.
 - 8. The treadmill according to claim 1 further comprising at least one casing engaged onto said peripheral portion of said deck, and securing means for securing said at least one casing to said deck and to protect said peripheral portion of said deck.
 - 9. The treadmill according to claim 8, wherein said at least one casing includes at least one channel formed therein and includes at least one flange

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extended inward of said at least one channel thereof.

Said securing means includes a least one fastener secured on said peripheral portion of said deck and slidably received in said at least one channel of said at least one casing and having a head provided thereon for engaging with said at least one flange of said at least one casing and for securing said at least one casing to said peripheral portion of said deck.

10. A treadmill comprising:

a base frame including a pair of transverse forward and rearward roller assemblies mounted therein, said base frame including a pair of side beams.

an endless belt trained about said forward and rearward roller assemblies and including an upper run,

a deck including two side portions disposed between said side beams of said base frame and said upper run of said belt.

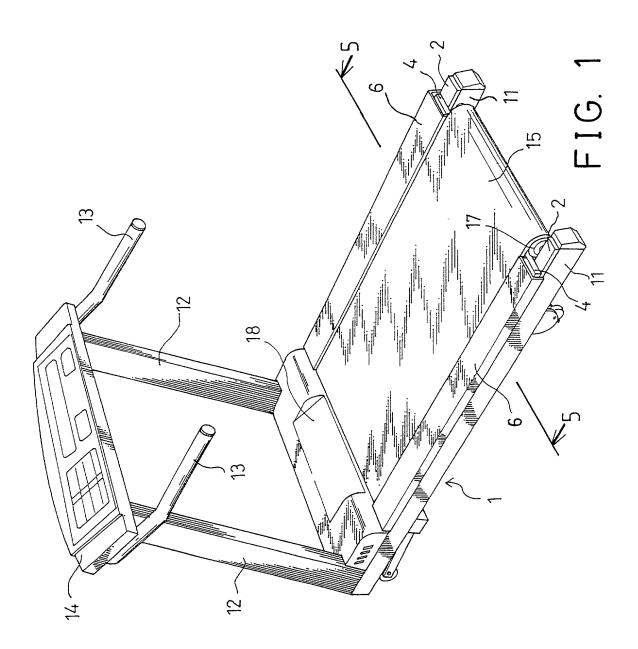
said side beams of said deck each including at least one cushioning member disposed thereon and engaged with said side portions of said deck to absorb impact loads imparted on said deck by users, and

limiting means for limiting a relative lateral movement between said deck and said at least one cushioning member and said base frame.

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ABSTRACT

A treadmill includes a base frame having an endless trained about the forward and rearward rollers. A deck is disposed between the base frame and the upper run of the belt. One or more cushioning members are disposed between the peripheral portion of the deck and the base frame to absorb impact loads imparted on the deck by users. One or more stop barrels are secured on the base frame and slidably and loosely received in the respective openings or sleeves of the deck to limit the relative lateral movement between the deck and the cushioning member and the base frame.



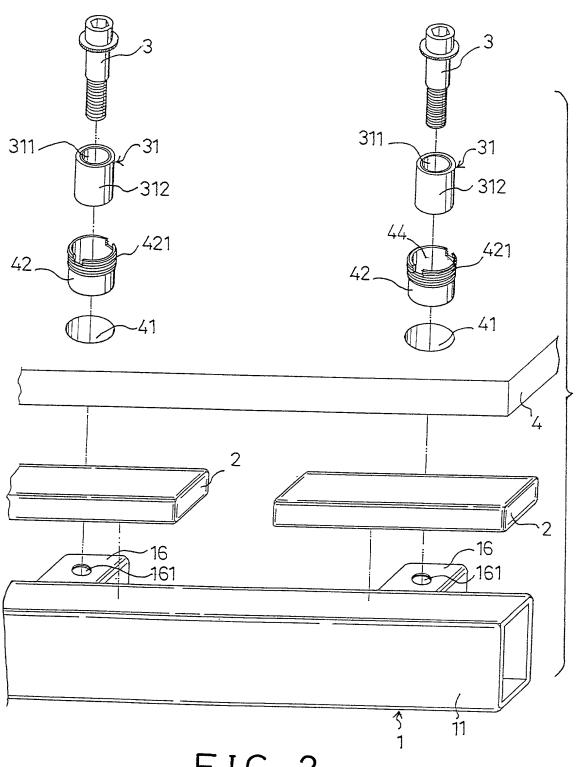
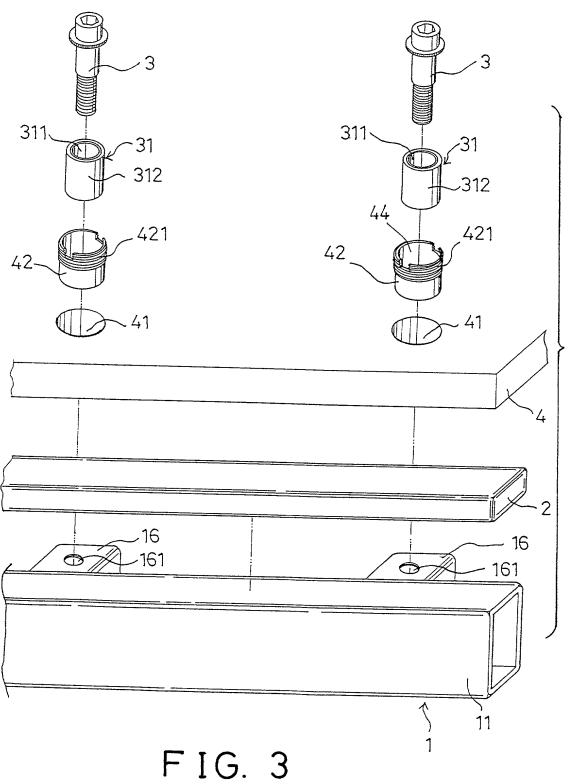
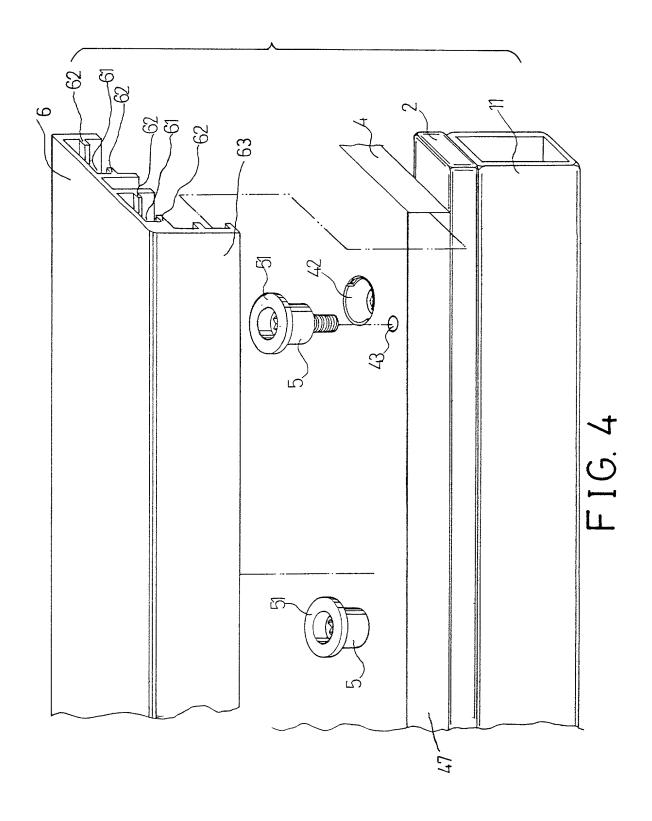
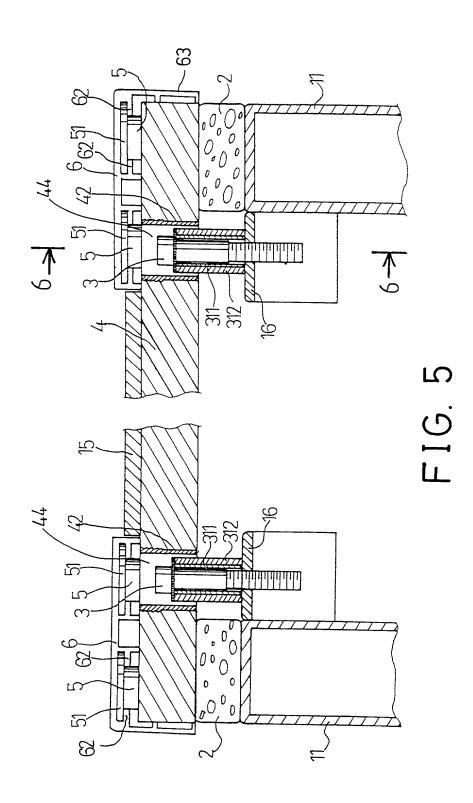
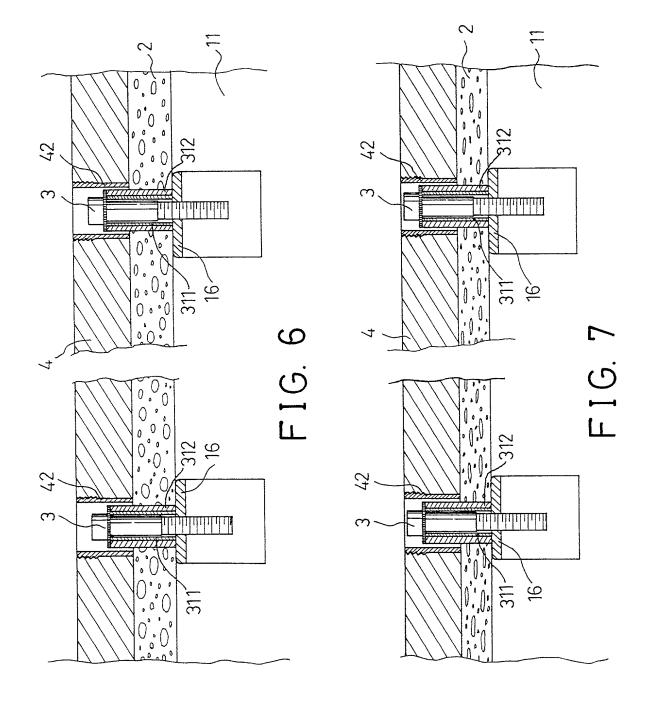


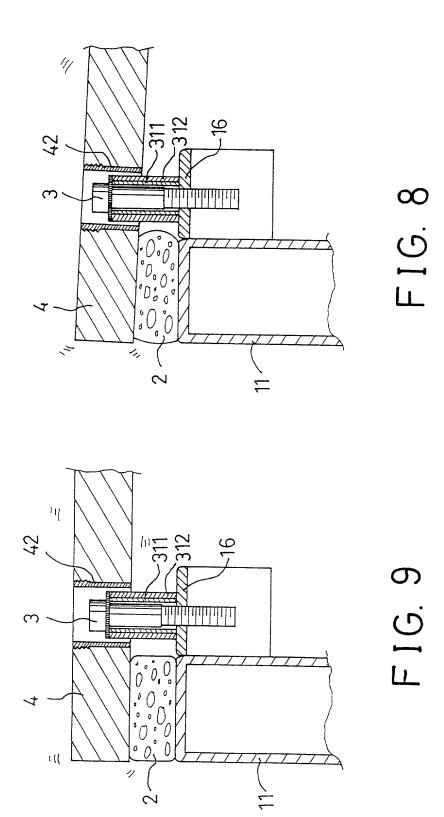
FIG. 2











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COMBINED DECLARATION/POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe that I am the original, inventor (if plural names are list invention entitled	first and sole inventor ed below) of the subject	(if only one it t matter whic	name is listed h is claimed :	d below) or an o and for which a	riginal, first a	nd joint ht on the
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POWER OF ATTORNEY: As a named inventor, I hereby CHARLES E. BAXLEY 59 John Street, 5th New York, New York	, ESQ. PTO REGA		d agent:	to prosecut	e this applica	tion and
transact all business in the Pate		ce connected	therewith.	· ·		
Send corrspondence to: CHAR	RLES E. BAXLEY John Street - 5t	h Floor	Direc	t telephone calls	s to:	
	York, N.Y. 1003		(212) 791-7200		
			Charles	E. Baxley,	Esquire	
I hereby declare that all state information and belief are beli willful false statements and the Title 18 of the United States Cor any patent issued thereon.	eved to be true; and fu e like so made are puni	irther that the shable by fin	ese statemen e or impriso	ts were made w nment, or both,	ith the knowl under Section	edge tha n 1001 o
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